Special Schedules of Manufactures—Nos. 5 and 6.

LUMBER MILLS AND SAW-MILLS—BRICK YARDS AND TILE WORKS.

Products of Industry in the Ird Steeking Sistemet, in the County of Calvert, State of Mary Canel during the twelve months beginning June 1, 1879, and ending May 31, 1880, as enumerated by me.

during the twelve months beginning June 1, 1879, and ending May 31, 1880, as enumerated by me. LUMBER MILLS AND SAW-MILLS. 3.00.00 150,00 \$ 45000 LUMBER MILLS AND SAW-MILLS-Continued. POWER USED IN MANUFACTURE. BRICK YARDS AND TILE WORKS. MATERIALS. Number of hou in the ordinar, day of labor. NAME OF CORPORATION, COMPANY, OR INDIVIDUAL PRODUCING TO THE VALUE OF \$500 ANNUALLY. BRICK YARDS AND TILE WORKS-Continued. PRODUCTS. IF WATER-POWER IS USED.

Notes.—All the 12 months of the year should be accounted for thus: 12 months on full time; or 8 months on full time and 4 months on half time; or 10 months on full time and two months idle.

The inquiries in respect to the values of material and of product are of prime importance. Great care and judgment should be exercised in making the returns relative thereto.

The cost of Nuperintendence, Rent, Freight of goods to market, and other general expenses of a manufacturing establishment are not to be included in Materials. Mill Supplies and Fuel should be included.

The value of the Product, in the case of mills and factories producing for a distant market means the wholesale price of the goods. In the case of small shops producing goods or doing work for the neighborhood only, the value of the product means the wholesale price of the goods. In the case of small shops producing goods or doing work for the neighborhood only, the value of the product means the wholesale price of the goods. In the case of small shops producing goods or doing work for the neighborhood only, the value of the product means the price charged at the shop. Power uses in the product means the price charged at the shop.

Power uses in the values of material and of product are of prime importance. The best information available should be used in filling these columns.



The following classes of Manufacturing Establishments will be reported on a SPECIAL MANUFACTURING SCHEDULE, and not on this Schedule, viz:

Page No. Supervisor's Dist. No. 3.

Enumeration Dist. No. 3.7

(1.) Boot and Shoe Factories.

(4.) Salt Works.

(B.) Lumber Mills and Saw Mills. (2.) Cheese and Butter Factories. (8.) Flouring and Grist Mills.

(6.) Brick Yards and Tile Works. (7.) Paper Mills.

(8.) Coal Mines. .

(9.) Agricultural Implement Works.

(10.) Quarries.

SCHEDULE 3.—MANUFACTURES.—Products of Industry in the Sand Heetin Dist, in the Country of Calvert - , State of during the twelve months beginning June 1, 1879, and ending May 31, 1880, as enumerated by me.

Post Office: Lower

	Table Southerness German	The state of the s	wednes magic management		1		*19.46*(17.09)	Otto a ca	alon of problems	(mm or special		- 100		Sec. (3)	Ramon of the state	- (20.7)	SUSTREME PROPERTY OF THE PROPE			Concessor of		Enum			
				ployed year.	Avera	ge num is emplo	ber of oyed.	A RECORD CONTROL OF THE PROPERTY OF THE PROPER				Months in Operation.			Mill Sup-	Jobbing	Power used in Manufacture.						If steam power is used.		
				nds em				Number Hours the or nary of of lab	in rdi-	an or					ing Mil	ling Jo		If wate	er power is used	heels.		is t	used.		
	Name of Corporation, Company, or Individual producing to the value of \$500 annually.	Name of Business, Manufac- ture, or Product.	Capital (real and personal) invested in the business.	of har	ears.	5 years.	ıth.	4	May.	wages for	Total amount paid in				(including Omitting	(including Omitting 1	12	feet.			dunte.		g ·		
			the business.	number one tin	ve 16 y	bove 15	ind you	ovembe	to Ma	day's wr	paid in wages during the year.	ne.	only.	only.	aterial Fuel. rr).	of Product Repairing. dollar).	On what River or Stream?	fall, in f	Kind,	n feet.	is perm	f Boiler	er.		
				eatest r	les abo	nales a	ldren s	y to N	rember erage de	erage d		full tin	% time	1% time	Value of Material (plies and Fuel. of a dollar).	d Rep	/	ght of		adth, ir	rolution rse-pow	mber o	moer o		
e th	1		3	5	W Wa	- Fei	CPF		9 10	11	19	o o		5 16 1	TO STATE OF THE PARTY OF T	Value and of a of a	20	21 22	23	24 24	25 26	27 21	H H		
0	Moren to HW	Carken levens	\$1000,00	8	8						\$600.00	13	14 1	44	,	1600	20	21 22	, A3			" "			
@	Thepatt 1.0	Black Hr.	\$500.00	+	*			77	8 120	//	×6000			66		550	/					,			
0	Griffin J.B.	Atherbrighting	\$500.00	2	2				7 120		86 60000			86	S MASAGEMENT CO.	550	V								
5	Masson James	Which making	\$600.00		3.				8 125		7			6 6			1,		.				-		
0	Howes E. L.	Blackemething	\$600.00	2	1			BEEN WAR	8 44		20,0		4	6 6	1000	550			P	-					
7		- 0											4					7							
. 8	- 1 - 1	<u> </u>	00	er	liff	4.	1	ha	1	9	has	e	+	he	60	lay	i Com	bli	led l	he	enu	were	ele		
. 10	to the	8:1-1		1 = 1	* *	7					41	_	7		1 -		12	-		2	1	0	27		
11	of the a	custruet a	enf	se.	ol	na	L.J	i i	nd	- 0	tal		2	1	chars	22-6-	nave	1	en	in	7	Car	a		
12	with full	y made o	nac	e	0)	a	an	ce	1	in	the	10	en	-	ma	un	y one	h	0/10	K	rie	1			
• 13 14	• 1							1	7	2	2		+	1	7	, ,	, , , , , , ,		,				-		
15	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		A. P. C.						20	co,	44	- 0	7	10	Be	est	icall	6	sune	er a	so,	8			
. 16								9	ra	0 2	uke	m	200	6	de	tre	1- En	ret	mera	Lins	2:	1-3	->		
17	e v		, •											1	eve	rh	carlo	→							
18	* * * * * * * * * * * * * * * * * * *							\dashv			,		-				00		- 16	-	8	+			
20																4	Ca	Ca	ist	Or	2 1	4			
21							- Browness									1 19				di	"				
22			1												.	ļ				ļļ.		 			
23																	•								
25					*																				
~_26										,	1						- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1								
27					•							•						1	- JAN 181 18			-			
29	T. C.		hong.										-												
30			2 - C																			. 4			
31		Armin Armin																					-		
32						With						-													
34			•																	· Y					
35	,																- γ								
36						7		7	+																
37		<u></u>								99		-				**									
39			7 (N. 60-69)	*								-			Name of										
40						}											•								
41		•				L			3 1								*					4-1	+		
43																					<u> </u>		1		
44				†																					
45																		the .	1						

REMARKS.—The term "Productive Industry" must be understood, in its largest significance, to include not only all factories and large works, but also the mechanical trades, as blacksmithing, coopering, carpentering, &c. The smallest shop should not be omitted, provided the productive reaches \$500 annually, including the cost of materials. Enumerators will take pains to reach all of the productive establishments, large and small, within their several districts.

COLUMN 2.—The kind of business or the character of product should be described as specifically as possible, thus: Sewing-Machines, Corsets, Furniture, Foundry, Machine Shop, Coopering, Blacksmithing, &c.

COLUMN 11.—In many establishments (as carpenter shops, blacksmith shops, &c.) it will be found that no ordinary laborers are employed. In this case column 11 will not be filled.

COLUMNS 13 to 17.—All the 12 months of the year should be accounted for in one or more of the columns 13 to 17, thus: 12 months on full time; or 8 months on full time and 4 months on half time; or 10 months on full time and 2 months idle.

COLUMNS 18 and 19.—These inquiries are of prime importance. Great care and judgment should be exercised in making the returns relative thereto,—especially in the case of small shops where book accounts are not kept.

COLUMNS 18 and 19.—The cost of Superintendence, Rent, Freight of goods to market, and other general expenses of a manufacturing establishment are not to be included in included.

[18.]—The cost of Superintendence, Rent, Freight of goods to market, and other general expenses of a manufacturing establishment are not to be included in schooled in Materials. Mill Supplies and Puel should be included.

[18.]—The value of the product, in the case of mills and factories producing for a distant market, means the wholesale price of the goods. In the case of small shops producing goods, or doing work, for the neighborhood only, the value of the product of the goods.

COLUMNS 26 and 29.—This is an inquiry of great importance. The best inform

FLOUR AND GRIST MILLS—CHEESE, BUTTER, AND CONDENSED MILK FACTORIES.

Products of Industry in Partofth 30 Election Det, in the Country of Calvert, State of Maryland

		C	luri	ing	the	tw	elve	mo	nth	s be	egin	nii	ng J	un e	1,	18	379	, a	nd en	din	g May	31, 18	880, a	s ei	numera	ited	by	- //			
	-		1	A CRAMMA CONTRACTOR		employed he year.	01	GE NUMBE HANDS PLOYED,	NUMI	ER OF	S AND H	ours o	OF LABO	FLÖ	1		ANI	O G	RIST-M	l ·	or make former, produce	AND DESCRIPTION OF THE PROPERTY OF THE PROPERT		17	John		D De la	ANUFACT	TURE.	es.	
\$100	ANNUA			N RSS.	L (REAL PERSON-NVESTED IE BUSI-	Greatest num!	A Males above 16 years.	G Females above 15 years.			W Average day's wages for skilled mechanic.	O ordinary laborer.		Total amount paid in wag during the year.	On full time.	On three-quarter time only	On half time only.	10. Number of runs of stone.	Estimated maximum cape day, in bushels.		Do you do custom work confront only force anarket? If the what proportion of your is custom grinding?		there an elevation connector of capacity in bushels.		river or stream? note below.)	Height of fall, in feet.		Kind.	WHEELS.	Berolutions ser	& Revolutions per minute.
to.	wler	-W.C	. #	200	0.	,3	3		12	12/.	50		25	0	9	-	.3	2	267		All:						ø				
	T _a	7.74	1	•								4.	•										•					n, 50	/\s		
Co	R USED FACTUI			•) ,,			MAT	PERIALS				FLOT	ORIN	TG A	LND	GR	IST-	MILLS	Co	ntinued.		PRODUC	OTS.	· · · · · · · · · · · · · · · · · · ·						
	r of engines.	Number	of bushwheat.	els of	. v	alue.	Num	ber of bus	hels of	V.	ilue.		Value of mill upplies.		value of aterials.		Number of whe			or of of rye	Number of pounds of buck- wheat flour.	Number of pounds of barley meal.	Number of of corn	pounds meal.	Number of pounds of feed.	Numbe pound homir	sof	Value of a	all T	otal valu produ	
	Number Nu	1) —	30			31		39			. 13		34		35			6	37		38	39	(073";	280	56800	42		43		44	
	/ //		-	7	4/1	77,	11	rro		100	ער. 	2	10	1/9		2	27	<i>Y</i>	2	2			773	o es	400					in	
			. 4	+	:			- :		•																		•			
		CHINES	e i	FA.CI	rori	ŒS:			INQUI	RIES API	LICABL			TORIES N			ER	AN	D SKI	M-C	HEESE	FACTOR			CABLE TO CHE	ESE FACT	ORTES O		RIES INQUIRII	S APPLI	LICAB RIES C
NAI	ME OF C	CORPORATION PRODUCING \$500 ANN	N, COMI TO-TH UALLY	PANY, O	R INDI-	IN	CAPITAL REAL ANI PERSONAI (VESTED) E BUSINE	Greatest number of hands er	ing the year. Males above 16 years.	Females above 15 years.	Children and youth.	Average day's wages for a dairyman.	Average day's wages for ordinary labor.	Total amount paid in wages during the year.	-	epiployed in the	Date when manufacturing	Toomado moesse.	Date when manufacturing scason ended.	Average number of cows funishing milk during ti	year 1879. Average cost of milk per 11 Re, if bought at the factor	Total number of pounds of milk used at the factory during the year.	Number of pounds of chees made.		Kinds of cheese.	Average pounds of milk used per pound of cheese produced. Average price per pound at which cheese was sold for	Price per 100 pounds paid for making.	Cost of furnishing per 100 pounds.	Number of pounds of butter made.	Average pounds of milk use	utter pi
-	¥	•					9	3	4	5	6	7	8	9		10	11		19	13	14	15	*16		17	18 19	20	21	22	,	23
			39									ļ								10 A					,		-41	A			
CE	KKU:	SE FA	c t o		s: Í		VBR	FAC	ror	IES:	COL	иві	NED	BU	a Marka S	R A	1,					TORIES:	CONDE	NSE	p MILK	FAC	CTO	RIES	Con	tinu	10
PACT	S APPLICATION ON O	ABLE TO BUT-	butter		INQUIR	IES APP	ricable of the control of the contro	TO COMB	pound at sold for a	TTER A Job pund sold for	ND SKIN	d-CH KE	of blad s	ORIES O	er 100	pur	d		IES APPLICA MILK FACTO	BLE TO PRIES O	CONDENSED NLY.	* ,	, , ,	•	VER USED IN M WER IS USED. WHERE		URE.	0	IF STEAD	I-POWER	R IS
maktog.	bet of furnishing pe	Value of buttermilk skimmed milk sold	inmber of pounds of	mede.	number of pounds	møde.	Verage pounds of n per pound of bu duced.	Average pounds of n per pound of ch duced.	Average price per	Average price per which cheese was	the season.	making butter.	Price per 100 pound making cheese.	Cost of furnishing p	Cost of furnishing p	Value of buttermilk	skimmed milk so		Number of pointly densed milk produced	,	yalue of condensed produced.	On what river or stre (See note below.)	Height of fall, in fe	Number.	Kind.	Breadth, in feet.	Revolutions per minute.	Horse-power.	Number of boilers.	Number of engines	
3	26	27 .	2	8,	9	89	30	31	39	88	3	14	35	86	37	81	8		39		40	41	49	43	44	45	46	47	48	49	
				-	\$ 1000000000000000000000000000000000000									•																	
							•		ļ													***************************************						1			

NOTES RELATIVE TO CHEESE AND BUTTER FACTORIES.

FLOUR AND GRIST MILLS—CHEESE, BUTTER, AND CONDENSED MILK FACTORIES.

Products of Industry in the 3rd Hestin Lit, in the Country of Calvest, State of Maryland

	- Herein	Marita Calman					Andrews of the	0-14	- TOMPAG	The state of the s	-				RIST-1	MILE.		and the state of t	880, a	5. My J	To	inte	nall	1 Su	in	- Section	500
	NAME OF CO	ORPORATION,	COM-CAPITI	AL (REAL PERSON-	nds emplo	GE NUMBER HANDS	NUMBER HRS. IN T ORDINAL DAY OF LABOR.	OF S	D HOUS	RS OF LAB	With the same of t		IN OPERA		m capacity per	Chianal May fores	work or make If the former, f your product	connected with	17 If so, state				MANUFAC			V 4 - B	
	DUCING T \$500 ANNU	ORPORATION, INDIVIDUAL TO THE VALUUALLY.	E OF AL) IN T	INVESTED THE BUSI-	Greatest number of ha at any one time duris Males above 16 years.	Females above 15 y	May to Novemb'r.	Average day's was skilled mechanic	Average day's wag-	ordinary laborer.	Total amount paid during the year.	On full time.	On half time only.	Idle.	Estinated maximu day, in bushels.		Do you do custom only for a market? what proportion o is custom grinding	s there an elevator	your establishmen capacity in busbels	On what river or stream (See note below.)	Height of fall, in feet	Number.	Kind.		Breadth, in feet.	minute.	
	Bris	coef.	7. 1/3	00	* * *	5 6	101	8 9		0 1	50	8		15 10 4 2 4 2	20	all	18 custon		10	Palugent R	9	22	23	/-		5 6	
3 4 5			1								77	-	7	# 2	1730		,,		÷ ; ;		12 1	NO. V.	7,3		2 4	8 70	-
6										FLO	URING	AN	D G	RIST	-MILLS	G-Cont	inued.			•	6						-
	POWER USED MANUFACTU —Continued IF STEAM-POW IS USED.	d		1.		MAT	ERTALS.		1		1		-						PRODUCT	rs.							
	ber of boilers.	Number v	of bushels of wheat.	Value	Num	ber of bushe other grain.	ds of	Value.		Value of mill supplies.	Rotal va	ue of all	Nur	mber of ba	rels Numb barrels fr. flot	er of 1 of rye pour	Number of inds of buck- vheat flour.	Number of pounds of barley meal.	Number of p	ounds Number of pounds of fee	pou	nber of inds of miny.	Value of other prod	all Tuets,	otal valu produ	ie of all	
1	27 28 S		30	31		32	. 4	33		34	7.	٥٠		36	31	5	38	39	14.0 v	41		42	43	41	-90		1
3		3,	1.00	7 3 r	0,00 /0	200.	75	601, 3	<i>~</i>	20	92		6	34	8				6480					A.	91	200	V
				-									Lu). H	(X.	96.	Jan	au		merie	lis	in	J.	itor	ist	37	,
		CHEES	E FAC	TORIE							TORIES NAM			R AJ	d ski	M-CH	eese j	FACTOR:	*	NDENSED s applicable to ch			ACTO	INQUIRI	8 APPLI	CABLE TO	
	NAME OF VIDUAL					185	AVERA	GE NUMBER														CIURIE	OALI.	BUTTER	FACTORI		100
		CORPORATION L PRODUCING	N, COMPANY,	OR INDI- UE OF	CAPITAL (REAL AN	her of handsen	6 years.	e 15 years.	or division of the state of the	nan. s wages y labor.	Magree.	f labor n the	1	anufacturing ied.	anufacturing ad.	ber of cows fur-	of milk per 100 ht at the factory.	r of pounds of tt the factory year.	ounds of cheese		of cheese pro-	se was sold for	shing per 100	ounds of butter	pactorii pesn Alim Jo spu	e per pound at	
1		CORPORATION L PRODUCING \$500 ANN	N, COMPANY, TO THE VAL UALLY.	OR INDI- UE OF	CAPITAL (REAL AN) PERSONAL INVESTED THE BUSINA	Greatest ployed inc the	Males above 16 years.	Females above 15 years.	Children and youth.	Average day's wages for ordinary labor.	Total amount paid in vages during the year.	Total value of labor employed in the		Date when manufacturing season opened.	Date when manufacturing season and ded.	Average number of cows far- nishing milk during the year 1879.	Average cost of milk per lbe, if bought at the fact	Total number of pounds of milk used at the factory during the year.	Number of pounds of cheese	Kinds of cheese.	Average pounds of milk used per pound of cheese pro-duced. Average price per round at	which cheese was soid for the season. Price per 100 pounds paid for	Dost of furnishing per 100 pounds.	Number of pounds of butter made.	Average pounds of milk used	duced. Average price per pound at which butter was sold for	
	• 1	CORPORATION L PRODUCING \$500 ANN	N. COMPANY, TO THE VAL	OR INDI- UE OF	CAPITAL (REAL AN PERSONAL INVESTED THE BUSINS	Greatest number of hands a ployed at any one time di	A Males above 16 years.	Females above 15 years.	Children and youth.	A Vernge day's wages A Average day's wages for ordinary labor.	Total amount paid in a vages during the P year.	Total value of labor employed in the		Dete when manufacturing season opened.	Die when manufacturing season finded.	Average number of cows fur- inshing milk during the year 1879.	milk per	Total number of pounds of milk used at the factory during the year.	Number of pounds of cheese made.	Kinds of choose.	Average pounds of milk used per pound of cheese pro-duced.	which cheese was soid for the season. Price per 100 pounds paid for	Dost of furnishing per 100	Number of pounds of butter made.	Average pounds of milk used	KINGGANANAN ANDERSON	
		CORPORATION L PRODUCING \$500 ANN	N, COMPANY, TO THE VAL		CAPITAL (REAL AN PERSONA) INVESTED THE BUSIN	Greatest ployed inc the	Males above 16 years.	Females above 15 years.	Children and youth.	for a dairyman. On Awarage day's wages Sor ordinary labor.	Total amount paid in vages during the year.	Total value employed	i.	Date when manufacturing season opened.	Date when manufacturing season and ded.	Average number of cows fur- missing milk during the year 1879.	Average cost of milk per lbe, if bought at the fact	F	Number of pounds of cheese made.	17 17	Average pounds of milk used per pound of cheese pro-duced. Average price per round at	which cheese was soid for the season. Price per 100 pounds paid for	Dost of furnishing per 100 pounds.	Number of pounds of butter made.	Average pounds of milk used	duced. Average price per pound at which butter was sold for	110000000000000000000000000000000000000
		\$600 ANN	VALLY,		•	Gredent Consideration of Consideration o	A Males above 16 years.	Fernales above 15 years	Ohildren and youth,		Total amount paid in vages during the year.	Togai rathe		D SI	Date then manufacturing season faded.	DDS(D)	PACING PACING	15		NSED MILL	A vernge pounds of milk used pp per pound of cheese pro- Avernge pounds of Avernge pound at	which cheese was sold for the season. Price per 100 pounds paid for	making. Ost of furnishing per 100 pounds.	Number of pounds of butter	A verge points of milk used	duced. Average partee per pound at the control of t	111000000000000000000000000000000000000
		ESE FA	VALLY,	PS: BU	•	FACT TO COMBIT THE TO TO THE THE TOTAL THE	ORIE	De EMP(-OVE.)	OMIGNER and youth.	BIND	Total amount paid in vages during the year.	Total value		D SI	Date when manufacturing season finded.	DESE BLE TO CO	FACTO	15	CONDE	NSED MILI POWER USED IN WATER-FOWER IS USED.~	A Average pounds of milk used per pounds of milk used per pound of cheese pro-	which cheese was sold for the season. Price per 100 pounds paid for	making. Ost of furnishing per 100 pounds.	Number of pounds of butter	A Average pounds of milk used	duced. Average parto per pound at the control of th	THE STATE OF THE S
	CITUDIO	ESE FA	VALLY,	PS: BU	ZWNER	padolel s	ORIE	De EMP(-OVE.)	OMIGNER and youth.	BIND	of furnishing per 100 Total amount paid in wages during the year. Total amount paid in wages during the year.	pounds of cheese.		D SI	Die when manufacturing season funded.	DESE BLE TO CO	FACTO	15	CONDE	POWER USED IN WATER-FOWER IS USED.~ WHO	A Average pounds of milk used go per pound of cheese pro-	which cheese was sold for the season. Price per 100 pounds paid for	making. Ost of furnishing per 100 pounds.	Con.	A Average pounds of milk used	duced. Average parto per pound at the control of th	Through and
	CHDE values appeared to be a control of the control	CABLE TO BUT-OSLET—Cont'd.	VALLY,	PS: BU	ZWNER	FACT TO COMBIT THE TO TO THE THE TOTAL THE	Av wage price per pound at T S S S S S S S S S S S S S S S S S S	De EMP(-OVE.)	OMIGNER and youth.	BIND	Cost of furnishing per 100 Total amount paid in vages during the year.	pounds of cheese.		D SI	Die when manufacturing season funded.	DESE BLE TO CO	FACTO NDENSED	DRIES:	CONDE	NSED MILI POWER USED IN WATER-FOWER IS USED.~	A Average pounds of milk used the per pounds of milk used the per pound of cheese pro-	which cheese was sold for the season. Price per 100 pounds paid for	making. Done of furnishing per 100	Con.	Number of engines.	duced. Average parto per pound at the control of th	'Illiano an
	CHEE NOURIES APPLACE TO pind spund of the point of the p	CABLE TO BUT-OSLET—Cont'd.	VALLY,	PS: BU	ZWNER	Average pounds of fillers bound of cheese pro-	Av wage price per pound at T S S S S S S S S S S S S S S S S S S	Aferinge price per pound at . 33 State of the season Co. Females above 15 years, and the season	Price per 100 pounds paid for M. M. D.	Price per 100 pounds paid for making cheese.	Cost of furnishing per 100 Total amount paid in vages during the year.	pounds of cheese.	Value of buttermilk and attimued milk sold.	D SI	Number of pounds of con- densed milk produced. The when manufacturing season finded.	When of condensed milk	FACTO NDENSED	DRIES:	CONDE	POWER USED IN WATER-BOWER IS USED. WHO	A Average pounds of milk used the per pounds of milk used the per pound of cheese pro-	Revolutions per	making. Done of furnishing per 100	Number of bollers Number of bounds of butter	Number of engines.	Horse-power, Salar	Titol and the second se

Notes.—All the 12 months of the year should be accounted for thus: 12 months on full time; or 8 months on full time and 4 months on full time and two months idle.

The inquiries in respect to the values of naterial and of product are of prime importance. Great care and judgment should be exercised in making the returns relative thereto.

The cost of Superintendence, Rent, Freight of goods to market, and other general expenses of a manufacturing establishment are not to be included in Materials. Mill Supplies and Fuel should be included.

The value of the Product, in the case of mills and factories producing producing producing goods or doing work for the neighborhood only, the value of the product means the price charged at the shop.

POWER USED IN MANUFACTURE.—If the stream is a very small one, mention also the larger stream or river into which it flows.

Only serviceable boilers and engines are to be reported.

Horse-Power.—This is an inquiry of great importance. The best information available should be used in filling these columns.